

Transfer Instructions for printing: **FOREVER Multi-Trans** for WHITE & COLORED MUGS



PRINT SETTINGS: WHITE TONER

ONLY for OKI Printers working with White Toner

- **Paper & Print:** Transparent Foil, Multi-Purpose Tray
- **White Toner Darkness** (Calibration in the Printer Menu): +3
- **Image Mode:** Mirror Image, CMYK Mode (not RGB), Color Print, White: ON

PRINT SETTINGS: CMYK

ONLY for Standard CMYK LED & Laser Printers

- **Paper & Print:** See Printer compatibility list below.



TRANSFER SETTINGS:

MUG	FOREVER MUG HEAT PRESS
WHITE & COLOR MUGS	140°C (284°F), 180 sec. HIGH Pressure



APPLICATION SETTINGS: FOREVER MUG HEAT PRESS

- **Pre-heat** your Mug Heat Press before use.
 - **Position & Fix** the printed image to the Mug using Heat Resistant Tape.
 - **Cover** the transfer with the Mug Press Silicone Pad.
 - **Place** the Mug in the Press.
 - **Press** together using the settings above.
- ATTENTION: At this point, the Mug is very HOT. Be careful not to touch the transfer area.
- **Cool** the mugs down before separating the transfer from the mug.



TIPS & TRICKS:

- You can shorten the **cooling process** by placing the mug in a bowl of **cold water**.
- The **light marks** that may appear after the application process, can be easily removed with **Isopropanol**.
- Using the **Mug Press Silicone Pad** helps distribute the heat evenly around the whole mug & transfer.

Transfer Instructions for:
FOREVER Multi-Trans
for HARD SURFACES

1-PAPER-SYSTEM
For LED-Printers With & Without White Toner



PRINT SETTINGS:

COLOR COPIER:

- **Paper Mode:** See list on reverse side
- **Feeding:** Bypass (manual feeding)
- **Image Mode:** Mirror image

LASER PRINTER:

- **Paper Mode:** See list on reverse side
- **Feeding:** Bypass (manual feeding)
- **Image Mode:** Mirror image



TRANSFER SETTINGS:






SURFACE	AUTOMATIC HEAT PRESS	PREHEATING	OPENING AT	PEELING	FIXING
ALUMINIUM	4-5 bar (55-70PSI)		120°C (250°F)	Warm or cold	60 Sec.
ADHESIVE FILM	4-5 bar (55-70PSI)		130°C (265°F)	Let cool down for 5-10 sec.	
CHROMOLUX CARD	3-4 bar (40-60PSI)	10 Seconds	100-110°C (210-230°F)	Warm or cold	
CERAMIC TILE	4-5 bar (55-70PSI)		130°C (265°F)	Warm or cold	60 Sec.
WOOD	3 bar (40PSI)	20 Seconds	100°C (210°F)	Immediately	60 Sec.
MAGNETIC VINYL	4-5 bar (55-70PSI)		110-120°C (230-250°F)	Warm or cold	60 Sec.
ACRYL GLASS	4-5 bar (55-70PSI)		100-105°C (210-220°F)	Let cool down for 5-10 sec.	
MIRROR	4-5 bar (55-70PSI)		145°C (265°F)	Warm or cold	
MOUSE PAD	4-5 bar (55-70PSI)		110°C (230°F)	Warm or cold	
PLACE MAT	4-5 bar (55-70PSI)		110°C (230°F)	Warm or cold	60 Sec.














TRANSFER APPLICATION:

- **Set** the temperature of the transfer press to 200° C (390° F).
- **Place** the substrate on the lower plate.
- **Place** FOREVER Multi-Trans copy on the substrate and cover both with the silicone pad universal.
- **Place** the sensor of the digital thermometer between the copy and the substrate.
(Relevant is the temperature on the surface of the substrate which is shown through the digital thermometer. The printing time depends on the size (mass) of the substrate.)
- **Open** the transfer press when the above mentioned temperature is achieved and peel off the transfer paper as indicated above.
- **If advised** fix the toner with additional heat application at 2 bar using the wooden frame.

Printer compatibility list:
FOREVER Multi-Trans HARD SURFACES

BRAND	MODEL	PRINTER SETTINGS
CANON	all CLC 	HEAVY PAPER
	CP 600 	UNSUITABLE
	IRC 2880	HEAVY PAPER 1
	C1	HEAVY PAPER 2
DEVELOP	QC 2235+	CARTON 1
	QC 3101	CARTON 1
	ineo 450+	CARTON 1
	ineo 250+	CARTON 1
EPSON	Laser C8500	UNSUITABLE
	Laser C8600	UNSUITABLE
	Aculaser C1100	UNSUITABLE
	Aculaser C1900S	LABLE
HP	1500L	HEAVY PAPER
	2500L	HEAVY PAPER
	2550L	ROUGH PAPER
	2600N	UNSUITABLE
	3500N	CARTON
	4550	HEAVY PAPER
	3550	CARTON
	3600	CARTON
KYOCERA	FS-C5020N	SPECAL/HEAVY PAPER 1
	KM-C2520	SPECAL/HEAVY PAPER 1
	KM-C2525E	SPECAL/HEAVY PAPER 1
	KM-C3225	SPECAL/HEAVY PAPER 1
	KM-C3232E	SPECAL/HEAVY PAPER 1
	KM-C4035E	SPECAL/HEAVY PAPER 1
LEXMARK	C912	HEAVY PAPER
MINOLTA	MagiColor 2 	TRANSPARENCY FOIL
	Bizhub C250/252	CARTON 1
	Bizhub C350/351	CARTON 1
	Bizhub C450/451	CARTON 1
	Bizhub Pro C500	UNSUITABLE
	CF 2002	CARTON 1
	CF 3102	CARTON 1 OR 2
	QMS 2200 	THICK PAPER
	QMS 2300 DL	THICK STOCK
	QMS 2350	THICK STOCK
	MC 2400 W	LABLE
	QMS 6100 DL 	HEAVY PAPER
	Bizhub C253	CARTON 1
	Bizhub C203	CARTON 1
	Bizhub C353	CARTON 1

BRAND	MODEL	PRINTER SETTINGS
NASHUATEC	DSC 328 	TRANSPARENCY FOIL
	MPC2000	THICK PAPER 1
	MPC2500AD	THICK PAPER 1
	MPC2500e	THICK PAPER 1
	SPC420DN	THICK 1
OKI	C3100/3200	LABLE
	C3300-3400	LABLE
	C5200/5500	LABLE
	C5600-5900	LABLE 2
	C8600-8800	LABLE 2
	C5200/5400	LABLE
	C5700	GLOSSY
	C9300/9500	LABLE
	C9600	LABLE
	C9800	LABLE
RICOH	Aficio AP3800C	LABLE
	Aficio 2228C 	TRANSPARENCY FOIL
	Aficio C811	HEAT RESISTANT FOIL
	Aficio CS510E	THICK PAPER 3
	Aficio DSC428	THICK PAPER
	Aficio CL4000DN	HEAT RESISTANT FOIL
SHARP	MX2300N	HEAVY PAPER
TALLY	8004/81004 	LABLE
	8008	LABLE
	8204 	TRANSPARENCY FOIL
	8006E 	HEAVY PAPER
TOSHIBA	eStudio 211c 	THICK 2
	eStudio 311c 	THICK 2
	eStudio 2500c	THICK 2
	eStudio 3500c	THICK 2
	eStudio 3510c	THICK 2
UTAX	CDC1526D	HEAVY PAPER
XANTE	600 	HEAVY PAPER
	1200 PRO 	HEAVY PAPER
	ILUMINA	LABLE
XEROX	DC 12 	HEAVY PAPER
	DC 3535	THIN PAPER
	Workcenter 3545	LABLE
	DC 50 	HEAVY PAPER
	M 24	THIN PAPER
	Phaser 7400	THIN PAPER
	Phaser 7750	THIN PAPER
	DC 240/250	HEAVY PAPER 1
	DC 1250	THICK PAPER

 Silicone- OIL (fixing unit)