



▶▶▶ **PRINTING INSTRUCTIONS**

Instructions for Printing onto colored & white Mugs with **FOREVER Multi-Trans**

▶▶▶ **PRINT SETTINGS** **WHITE TONER**

**ONLY FOR OKI PRINTERS WORKING WITH WHITE TONER**  
**Paper & Print Setting:** Transparent Foil, Multi Purpose-Tray  
**White Toner Darkness** (Calibration in the Printer Menu): +3  
**Image Mode:** Mirror Image, CMYK Mode (not RGB), Color Print, White On

**1-PAPER-SYSTEM FOR LED-PRINTERS WITH WHITE TONER**

▶▶▶ **PRINT SETTINGS** **CMYK**

**ONLY FOR STANDARD CMYK LED- & LASER PRINTERS!**  
**Paper & Print Setting:** See printercompatibility list on the backside

**1-PAPER-SYSTEM FOR STANDARD CMYK LED- & LASER PRINTERS**

▶ **TRANSFER APPLICATION**

- FOREVER **MUG, colored**  
(dish washer proof)
- FOREVER **MUG, white**  
(dish washer proof)

**140°C (284 F), 180 sec.,  
high pressure**

▶ **TRANSFER APPLICATION**

- BEFORE YOU START...**
1. **Preheat** your mug press!
  2. Use the silicone pad of your mug press of perfect heat distribution!
- ▶ Place the print on the **mug** and fix it with **heat resistant tape**.
  - ▶ Place your mug into the **mug press**.
  - ▶ Set the temperature of your mug press on 140°C (284 F), high pressure and press for 180 seconds.
  - ▶ Let the mug cool down and peel off the **FOREVER Multi-Trans**.

▶ **TIP**

If you see a light shadow of the white toner on your mug, you can easily remove it with Isopropanol.



▶▶▶ **HEAT TRANSFER INSTRUCTIONS**

**Instructions for Printing onto Hard Surfaces with FOREVER Multi-Trans**

▶▶▶ **PRINT SETTINGS**

**COLOR COPIER**

**Paper Mode:** See list on reverse side  
**Image Mode:** Mirror image  
**Feeding:** Bypass (manual feeding)

**LASER PRINTER**

**Paper Mode:** See list on reverse side  
**Image Mode:** Mirror image  
**Feeding:** Bypass (manual feeding)

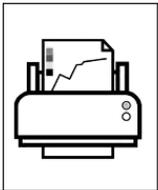
▶▶▶ **TRANSFER SETTINGS**

SURFACE	AUTOMATIC HEAT PRESS	PREHEATING	OPENING AT	PEELING	FIXING
<b>ALUMINIUM</b>	4-5 bar (55-70 PSI)		120° C (250° F)	Warm or cold	60 seconds
<b>ADHESIVE FILM</b>	4-5 bar (55-70 PSI)		130° C (265° F)	Let cool down for 5-10 sec.	
<b>CHROMOLUX BINDER</b>	3-4 bar (40-60 PSI)	5 seconds	100-110° C (210/230° F)	Warm or cold	
<b>WOOD</b>	3 bar (40 PSI)	20 seconds	100° C (210° F)	Immediately	30 seconds
<b>CERAMIC TILE</b>	4-5 bar (55-70 PSI)		130° C (265° F)	Warm or cold	60 seconds
<b>MAGNETIC VINYL</b>	4-5 bar (55-70 PSI)		110-120° C (230/250° F)	Warm or cold	60 seconds
<b>ACRYLIC GLASS</b>	4-5 bar (55-70 PSI)		100-105° C (210/220° F)	Let cool down for 5-10 sec.	
<b>MIRROR</b>	4-5 bar (55-70 PSI)		145° C (265° F)	Warm or cold	
<b>MOUSE PAD</b>	4-5 bar (55-70 PSI)		110° C (230° F)	Warm or cold	
<b>PLACE MAT</b>	4-5 bar (55-70 PSI)		110° C (230° F)	Warm or cold	60 seconds

▶▶▶ **TRANSFER APPLICATION**

- ▶ Set the temperature of the transfer press to 200° C (390° F).
- ▶ Place the substrate on the lower plate.
- ▶ Place **FOREVER Multi-Trans** copy on the substrate and cover both with the **silicone pad universal**.
- ▶ Place the sensor of the **digital thermometer** between the copy and the substrate.  
(Relevant is the temperature on the surface of the substrate which is shown through the digital thermometer.  
The printing time depends on the size (mass) of the substrate.)
- ▶ Open the transfer press when the above mentioned temperature is achieved and peel off the transfer paper as indicated above.
- ▶ If advised fix the toner with additional heat application at 2 bar using the **wooden frame**.

▶ **ANY PROBLEMS?** Visit our website [www.forever-ots.com](http://www.forever-ots.com)  
Click Video, choose the transfer paper, transfer machine, the product and watch the specific application!



**PRINTER COMPATIBILITY LIST  
FOREVER Multi-Trans**

BRAND	MODEL	PRINTER SETTINGS	
<b>CANON</b>	all CLC 	HEAVY PAPER	
	CP 660 	UNSUITABLE	
	IRC 2880	HEAVY PAPER 1	
	C1	HEAVY PAPER 2	
<b>DEVELOP</b>	QC 2235+	CARTON 1	
	QC 3101	CARTON 1	
	ineo 450+	CARTON 1	
	ineo 250+	CARTON 1	
<b>EPSON</b>	Laser C 8500	UNSUITABLE	
	Laser C 8600	UNSUITABLE	
	Aculaser C 1100	UNSUITABLE	
	Aculaser C1900S	LABEL	
<b>HP</b>	1500 L	HEAVY PAPER	
	2500 L	HEAVY PAPER	
	2550 L	TOUGH PAPER	
	3500 N	CARTON	
	4550	HEAVY PAPER	
	3550	CARTON	
	2600 N	UNSUITABLE	
	3600	CARTON	
<b>KYOCERA</b>	FS-C5020N	SPECIAL/HEAVY PAPER 1	
	KM-C2520	SPECIAL/HEAVY PAPER 1	
	KM-C2525E	SPECIAL/HEAVY PAPER 1	
	KM-C3225	SPECIAL/HEAVY PAPER 1	
	KM-C3232E	SPECIAL/HEAVY PAPER 1	
	KM-C4035E	SPECIAL/HEAVY PAPER 1	
<b>LEXMARK</b>	C912	HEAVY PAPER	
<b>MINOLTA</b>	MagiColor 2 	TRANSPARENCY FOIL	
	Bizhub C250/252	CARTON 1	
	Bizhub C350/351	CARTON 1	
	Bizhub C450/451	CARTON 1	
	Bizhub ProC500	UNSUITABLE	
	CF 2002	CARTON 1	
	CF 3102	CARTON 1 or 2	
	QMS 2200 	THICK PAPER	
	QMS 2300 DL	THICK STOCK	
	QMS 2350	THICK STOCK	
	MC 2400 W	LABEL	
	QMS 6100 DL 	HEAVY PAPER	
	Bizhub C253	CARTON 1	
	Bizhub C203	CARTON 1	
	Bizhub C353	CARTON 1	
	<b>SHARP</b>	MX2300N	HEAVY PAPER

BRAND	MODEL	PRINTER SETTINGS	
<b>NASHUATEC</b>	DSC 328 	TRANSPARENCY FOIL	
	MPC2000	THICK PAPER 1	
	MPC2500AD	THICK PAPER 1	
	MPC2500e	THICK PAPER 1	
	SPC 420DN	THICK 1	
	<b>OKI</b>	C 3100/3200	LABEL
		C 3100/3200	GLOSSY
		C 5200/5500	LABEL
C 5600-5900		LABEL 2	
8600-8800		LABEL 2	
C 5200/5400		LABEL	
C 5700		GLOSSY	
C 9300/9500		LABEL	
<b>RICOH</b>	C 9600	LABEL	
	C 9800	LABEL	
	Aficio AP3800C	LABEL	
	Aficio 2228C 	TRANSPARENCY FOIL	
	Aficio C 811	HEAT RESISTANT FOLIE	
	Aficio CS510E	THICK PAPER 3	
	Aficio DSC428	THICK PAPER	
	AficioCL4000DN	HEAT RESISTANT FOLIE	
<b>TALLY</b>	8004/81004 	LABEL	
	8008	LABEL	
	8204 	TRANSPARENCY FOIL	
	8006e 	HEAVY PAPER	
<b>TOSHIBA</b>	eStudio 211c 	THICK 2	
	eStudio 311c 	THICK 2	
	eStudio2500c	THICK 2	
	eStudio3500c	THICK 2	
	eStudio3510c	THICK 2	
<b>UTAX</b>	CDC1526D	HEAVY PAPER	
<b>XANTE</b>	600 	HEAVY PAPER	
	1200 PRO 	HEAVY PAPER	
	ILUMINA	LABEL	
<b>XEROX</b>	DC 12 	HEAVY PAPER	
	DC 3535	THIN PAPER	
	Workcenter 3535	LABEL	
	DC 50 	HEAVY PAPER	
	M 24	THIN PAPER	
	Phaser 7750	THIN PAPER	
	DC 240/250	HEAVY PAPER 1	
	Phaser 7400	THIN PAPER	
	DC 1250	THICK PAPER	